August 22, 2000



E-mail: zislaw@zisman.net Web: www.zislaw.com

Assistant Commissioner for Patents Washington, DC 20231 New Application Via Express Mail No. EJ754033765US

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New Patent Application

IMPROVED FLOORING SYSTEM FOR VEHICLE

Eddie L. Willis

Dear Sir:

Enclosed find the following for filing:

- Patent application (17 sheets);
- Drawings (1 sheet);
- Declaration (3sheets);
- Verified Statement Claiming Small Entity Status (2 sheets);
- Firm Check in the amount of \$385 for the filing fee;
- Information Disclosure Statement and PTO1449; and
- Our return postcard, which we would appreciate your date stamping and returning to us.

Thank you for your attention and assistance in this matter.

Very truly yours,

Mark D. Perdue Reg. No. 36,890

CONFERENCE FACILITIES: ARLINGTON-GRAPEVINE-LAS COLINAS-LEWISVILLE-PLANO

Attorney Docket No.

WILLIS

Applicant or Patentee: Serial or Patent No.:

Eddie L. Willis not yet assigned

Filed or Issued:

Herewith

For:

IMPROVED FLOORING SYSTEM FOR VEHICLE

VERIFIED STATEMENT CLAIMING SMALL ENTITY STATUS

As a below named inventor, I hereby declare that I qualify as an independent inventor as defined in 37 C.F.R. 1.9(c) for purposes of paying reduced fees under section 41(a) and (b) of Title 35, United States Code, to the Patent and Trademark Office with regard to the invention entitled:

IMPROVED FLOORING SYSTEM FOR VEHICLE

described in [X] the specification filed	herewith
[] application serial no.	, filed
[] patent no.	, filed, issued
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Verified Statement Claiming Small En Page 1	tity Status (Independent Inventor)

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statements made on information and b statements were made with the knowled are punishable by fine or imprisonment, States Code, and that such willful fal	le herein of my own knowledge are true and that all elief are believed to be true; and further that these ge that willful false statements and the like so made or both, under section 1001 of Title 18 of the United lse statements may jeopardize the validity of the n, or any patent to which this verified statement is
NAME OF INVENTOR:	EDDIE L. WILLIS
SIGNATURE OF INVENTOR:	of little 4-Wille
DATE:	08/22/00

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IMPROVED FLOORING SYSTEM FOR VEHICLE

BACKGROUND OF INVENTION

- 1. Field of Invention— The present invention relates generally to flooring systems for vehicles adapted to carry cargo, such as trailers. More specifically, the present invention relates to flooring systems having the ability to easily repair or replace the structural members comprising the load-bearing floor.
 - 2. Summary of Prior Art—Commonly, the load-bearing floors of many cargo-carrying vehicles (trailers and railcars principally) comprise wooden planks, usually 2x6 or 2x8. These floors are strong and light in weight, but are susceptible to damage and deterioration in use.

The typical construction of these floors provides a generally rectangular wrought iron or steel frame that is welded together. If one or more of the wooden planks becomes damaged or deteriorates and requires replacement, the frame must be cut apart and reassembled using various tools, including welding and cutting torches.

U. S. Patent Number 4,940,380, July 10, 1990, to *Ballyns, et al.* discloses a platform for a lift used in conjunction with a truck. Wooden planks are held in a frame

that can be disassembled to permit selective removal of the planks. This disassembly causes the entire frame structure to effectively be disassembled and is not structurally sound because the removable pieces are coupled to one another. Thus this construction is not adapted to use in a trailer or vehicle in which the floor is a major structural member.

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A need exists, therefore, for an improved flooring system for cargo-carrying vehicles that permits selective removal and replacement of one or more of the flooring members that comprise the floor surface of the vehicle. The system should be relatively easy to operate and should not require complete disassembly of the vehicle or a major portion thereof.

SUMMARY OF THE INVENTION

It is a general object of the present invention to provide an improved flooring system for cargo-carrying vehicles. This and other objects of the present invention are achieved by providing a plurality of flooring members. A pair of parallel, spaced-apart frame rails confines the flooring members therebetween in closely spaced adjacent relation to form a floor surface. A pair of end members extends transversely between the frame rails at the ends thereof to secure the frame members against movement parallel to the frame rails. At least one of the end members is selectively moveable relative to the frame rails to permit selective removal of one or more of the flooring members from between the frame rails.

According to the preferred embodiment of the present invention, the flooring members are wooden planks.

According to the preferred embodiment of the present invention, the frame rails are formed of angle iron.

According to the preferred embodiment of the present invention, at least one of the end members is formed of c-channel.

According to the preferred embodiment of the present invention another of the end

members is hinged along its length to permit a portion of the end member confining the flooring members against movement to be rotated to a position in which the flooring members can be removed from between the frame rails.

According to the preferred embodiment of the present invention, the cargocarrying vehicle is a trailer.

Other objects, features, and advantages of the present invention will become apparent with reference to the drawings and detailed description of the invention, which follow.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is an elevation view of a cargo-carrying vehicle of the type contemplated by the present invention.

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Figure 2 is a perspective view of a cargo-carrying vehicle of t the type contemplated by the present invention, illustrating the flooring system according to the present invention.

Figure 3 is a plan view of the flooring system according to the present invention.

Figure 4 is a section view, taken along the line 4--4 in Figure 3, of an end member of the flooring system according to the present invention.

Figure 5 is a section view, taken along the line 5--5 in Figure 3, of an end member of the flooring system according to the present invention.

Figure 6 is a section view, taken along the line 6--6 in Figure 3, of a frame rail of the flooring system according to the present invention.

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Figure 7 is a section view, taken along the line 7--7 in Figure 3, of a portion of the

end member of Figure 5.

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DETAILED DESCRIPTION OF THE INVENTION

Referring now to the Figures, and particularly to Figures 1 and 2, the numeral 11 designated a cargo-carrying vehicle or trailer of the type contemplated by the present invention. Trailer 11 has a hitch or other means for attaching the trailer, for towing, to another vehicle. Trailer 11, also has a load-bearing floor surface comprised of a plurality of wooden planks 15, which may be 2x4, 2x6, or 2x8 planks or boards.

The flooring surface provides the main load-bearing or cargo-carrying surface of trailer 11. Trailer 11 may be provided with upstanding rails 17 to assist in confining the cargo or load on the flooring surface. While a relatively small (e.g. 16 foot) trailer is illustrated, the present invention is useful with a variety of cargo-carrying vehicles, including the trailers used with tractor-trailers, rail cars, and the like, which employ flooring assemblies constructed primarily of planks arranged as described herein, with some minor variations.

Figure 3 is a plan view of the flooring system according to the present invention. The flooring surface, as stated above, comprises a plurality of planks 15, in closely spaced relation and extending longitudinally along the length of trailer 11. Planks or flooring members 15 are maintained in closely spaced relation by a pair of parallel frame rails 19. Frame rails 19 are preferably formed of angle iron (shown in cross section in Figure 4). While angle iron is preferred, any configuration capable of maintaining the

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flooring members in closely spaced relation and having sufficient strength to support the flooring members and a load should be adequate.

A pair of end members 21, 23 transversely connect frame rails 19 and form a rectilinear frame for flooring members 15. One of frame members 21 is constructed of c-channel, which is may be either an extruded wrought iron product or welded from angle iron and bar stock to have the cross-sectional configuration shown in Figure 5. This cross-section permits the end member to confine flooring members from longitudinal movement relative to frame rails 19, and also prevents inadvertent removal of flooring members 15 from the frame by "capturing" their ends between the horizontal "legs" of the c-channel configuration.

Another end member 23, opposite first end member 21, serves the same purpose and is formed in a c-channel configuration. However, as shown in section view in Figure 5, a hinge is placed between one "leg" of a piece of angle iron and connects to it a section of flat bar stock. End member 23 thus is hinged along its length and the angle iron portion may be rotated from a closed position, in which flooring members 15 are confined against longitudinal movement relative to frame rails and their ends are "captured" within the c-channel configuration, to an open position (shown in phantom in Figure 6), in which one or more of flooring members 15 can be removed and replaced. According to the preferred embodiment of the present invention, hinged end member 23 is placed opposite

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the end of trailer 15 having the hitch or attachment means 13. Nevertheless, both ends or the opposite end of trailer may be fitted with hinged end member 23.

Figure 7 is a partial section view illustrating a preferred means for securing the movable portion of end member 23 in the closed position. A length of bar stock 29 is welded or otherwise secured to each end of the angle iron portion of end member 23. A stud or portion of a bolt 31 is welded to bar stock 29. In the closed position, bar stock 29 lies just inside the upstanding or vertical "leg" of the angle iron of frame rail 19. A threaded stud 31 extends through a corresponding hole in the horizontal "leg" of the angle iron. A nut 33 is used to secure stud 31, bar stock 29 and end member 23 in the closed position, securing flooring members 15 against movement within and removal from the frame defined by frame rails 19 and end members 21, 23.

In operation, floor members or planks 15 are secured within the frame of trailer 11 and perform their intended function with end member 23 in the closed position. When planks 15 deteriorate or become damaged, nuts 33 can be removed, end member 23 moved to the open position, and selected ones or all of the planks removed and replaced.

The present invention offers a number of advantages over the prior art.

Principally, it permits selective removal and replacement of flooring members without complicated disassembly operations such as cutting and re-welding the frame or

otherwise completely disassembling the trailer. Furthermore, the movable end member may be "retrofit" to existing vehicles.

The invention has been described with reference to a preferred embodiment thereof. Those skilled in the art will understand that it is not thus limited, but is capable of variation and modification without departing from the scope and spirit of the invention.

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An improved flooring system for a cargo-carrying vehicle, the system comprising:
 a plurality of flooring members;

a pair of parallel, spaced-apart frame rails confining the flooring members therebetween in closely spaced adjacent relation to form a floor surface; and

a pair of end members extending transversely between the frame rails at the ends thereof to secure the frame members against movement parallel to the frame rails, at least one of the end members being selectively moveable relative to the frame rails to permit selective removal of one or more of the flooring members from between the frame rails.

- 2. The flooring system according to claim 1, wherein the flooring members are wooden planks.
- 3. The flooring system according to claim 1, wherein the frame rails are formed of angle iron.
- 4. The flooring system according to claim 2, wherein at least one of the end members is formed of c-channel.
- 5. The flooring system according to claim 4, wherein another of the end members is hinged along its length to permit a portion of the end member confining the flooring members against movement to be rotated to a position in which the flooring members can

be removed from between the frame rails.

6. An improved flooring system for a vehicle, the system comprising: a pair of spaced-apart, parallel frame rails;

a plurality of flooring members extending longitudinally between the frame rails and held in closely spaced adjacent relation by the frame rails;

a first end member extending transversely between the frame rails at one end thereof, the end member confining the flooring members against longitudinal movement between the frame rails;

a second end member extending transversely between the frame rails at an end opposite the first end member, the second end member being movable between a first position confining the floor members against longitudinal movement between the frame rails and a second position permitting selective removal of one or more of the flooring members.

- 7. The flooring system according to claim 6, wherein the flooring members are wooden planks.
- 8. The flooring system according to claim 6, wherein the frame rails are formed of angle iron.
- 20 9. The flooring system according to claim 2, wherein the first end member is formed of c-channel.

10. The flooring system according to claim 9, wherein the second end member is hinged along its length to permit a portion of the end member confining the flooring members against movement to be rotated to a position in which the flooring members can be removed from between the frame rails.

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11. An improved flooring system for a cargo carrying vehicle, the system comprising: a plurality of flooring planks having a length and a width;

a pair of parallel, spaced-apart frame rails confining the flooring planks lengthwise therebetween in closely spaced adjacent relation to form a floor surface;

a first end member extending transversely between the frame rails at one end thereof, the end member confining the flooring planks against lengthwise movement;

a second end member extending transversely between the frame rails at an end opposite the first end member, the second end member being hinged so as to be movable between a closed position confining the flooring planks against lengthwise movement between the frame rails and an open position permitting selective removal of one or more of the flooring planks.

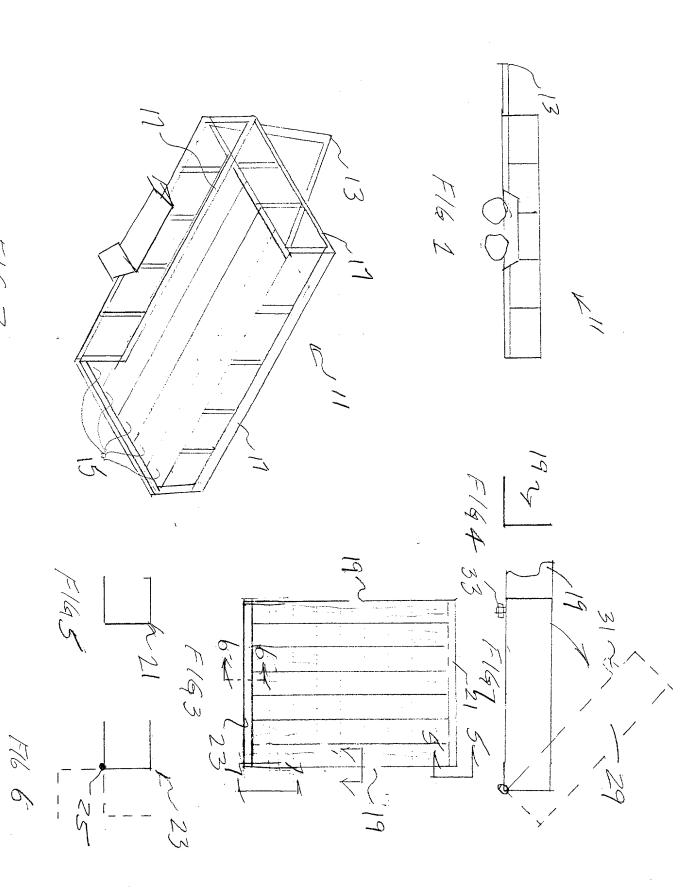
- 12. The flooring system according to claim 11, wherein the flooring planks are 2 are wooden planks.
- 13. The flooring system according to claim 11, wherein the frame rails are formed of angle iron.
- 14. The flooring system according to claim 11, wherein the first end member is formed of c-channel.

15. The flooring system according to claim 11, wherein the second end member is formed of c-channel.

ABSTRACT OF THE INVENTION

A cargo-carrying vehicle has a plurality of flooring members. A pair of parallel, spaced-apart frame rails confines the flooring members therebetween in closely spaced adjacent relation to form a floor surface. A pair of end members extends transversely between the frame rails at the ends thereof to secure the frame members against movement parallel to the frame rails. At least one of the end members is selectively moveable relative to the frame rails to permit selective removal of one or more of the flooring members from between the frame rails.

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PATENT APPLICATION DECLARATION AND POWER OF ATTORNEY

As a below-named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

which is claimed and for which a IMPROVED FI	a patent is sough	ht on the invent	ion entitled:	subject matter	
the specification of which: (check	k one)				
X is attached hereto;					
was filed on	_as Applicatio	n Serial No	and	was amended	
on					
I hereby state that I have re specification, including the claim					
I acknowledge the duty to information known to me to be Federal Regulations, Section 1.50	material to pa				
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Prior Foreign Application(s)			Priority Claimed		
Number Country NONE	F	iling Date	Yes	No	
I hereby claim the benefit i	under Title 35	United States C	ode Section	119(e) of any	
United States provisional applica			odo, sociion	117(0) 01 uniy	
Provisional Application No.	Filing Date	St	atus		
NONE					

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States Application(s), or Section 365(c) of any PCT International Application(s) designating the United States listed below. Insofar as this application discloses and claims subject matter in addition to that disclosed in any such prior Application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56, which became available between the filing date(s) of such prior Application(s) and the national or PCT international filing date of this application:

Application Serial No.

Filing Date

Status

NONE

And I hereby appoint Mark D. Perdue (Reg. No. 36,890) my attorney, with full power of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent, to transact all business in the Patent and Trademark Office connected therewith and to file any International Applications which are based thereon under the provisions of the Patent Cooperation Treaty.

Power of Attorney

Please address all communications, and direct all telephone calls, regarding this application to:

Mark D. Perdue Reg. No.36,890 200 Renaissance Place 714 Jackson Street Dallas, Texas 75202 (214) 745-1300 Fax (214) 720-0748

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, sunder section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first joint inventor Eddie L. Willis

Inventor's signature

Patent Application Declaration and Power of Attorney

Page 2

Citizenship US Date of signature 8/22/00	
Residence 37/6 Pometoy Dr. Lallas 1/2 7523	3
Post Office AddressSame as Residence	